



TECHNICAL DATA SHEET

#89135

STATIC-BLEND 40

40 Second Quick Set

High Strength Two-Part

Adhesive, Filler, Surfacer

STATIC-BLEND 40 SECOND QUICK SET, HIGH-STRENGTH TWO-PART EPOXY ADHESIVE, FILLER, SURFACER is the perfect compound for bonding, filling and finishing. Use on plastics, FRP, SMC, fiberglass and metal parts. Excellent bonding and sanding characteristics. Repairs tabs on bumpers. Accepts automotive primers and paints too!

TECHNICAL INFO

Work Time	40-50 Sec.
Sandable	15-30 Mins.
Paintable	20-30 Mins.
Full Cure	6-8 Hrs.
VOC	0%

All times stated are approximate depending on temperature and humidity. All times are based on 70°F to 75°F at 50% relative humidity.

STORAGE:

Product should be stored in a cool, dry location in unopened containers at a temperature between 50°F to 85°F (10°C to 30°C) unless otherwise labeled. Protect package from direct sunlight and heat. Do not handle or store near open flame or other sources.

CAUTION:

For professional use only. Before using this or any ROGO product, refer to the Safety Data Sheet (SD) and label for safe use and handling instructions.

DIRECTIONS FOR USE:

1. Clean surface with ROGO #ES1700 Super Solv Cleaning Solvent.
2. Sand all paint off of the surface to be repaired. For TPO plastics, use ROGO #DSS420701 or ROGO #DSS4207 Adhesion Promoter.
3. Insert the cartridge into a manual dispensing gun such as ROGO's Dual Cartridge Gun #89176 and remove the cap.
4. Squeeze out a small amount of material until you see the repair compound free flowing from both sides of the cartridge.
5. Attach the mixing tip. Pump the gun and squeeze out a couple of inches of repair compound, ensuring an equal mix, and discard.
6. Dispense the repair compound to the repair surface, overfilling the repair.
7. Repair compound will begin to gel in 40 seconds.
8. Sand and finish as needed.

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.